

Date: Thursday, 2/22/2007 2:58:00 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP		
Job Number	30820					
Estimate Number	11251					
P.O. Number	N/A		Part Number	: D28541100		
This Issue	2/22/2007		S.O. No.	: N/A		
Prsht Rev.	NC		Drawing Number	: D2854 REV A		
First Issue	N/A		Project Number	: N/A		
Previous Run	30650		Drawing Revision	: A		
Written By			Material	: N/A		
Checked & Approved By			Due Date	: 3/5/2007 Qty: 40 Um: Each		
Comment	Est Rev.A 04.07.01		New Issue KJ/JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2854	3/4" Velcro
	Comment: Qty.: 0.8750 f(s)/Unit Total : 34.9986 f(s) 3/4" Velcro Batch: 629813	
2.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854	
3.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	11 87-05-16
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		(40)
	Comment: FINAL INSPECTION/W/O RELEASE	11 87-05-16
	Job Completion	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng.	Action Description Chief Eng	Sign & Date			

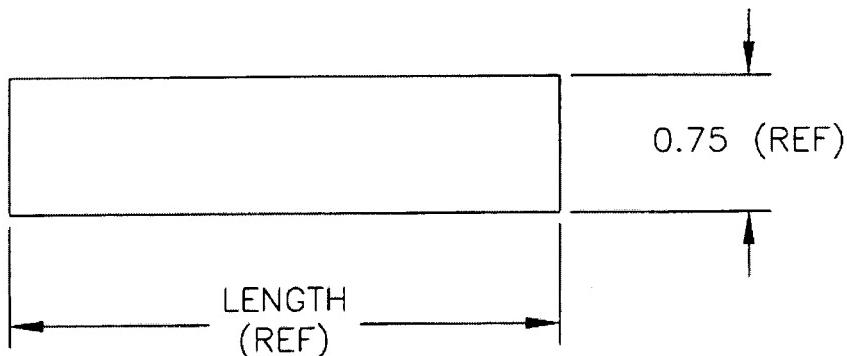
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2854
DATE		REV. A SHEET 1 OF 1
98.11.17		SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED
R 98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

UNDER REVIEW

01.06.01

OK # 04.10.27

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30820